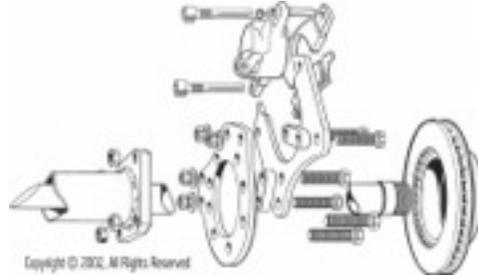


## **Assembly Instructions** **GM 14 Bolt Rear Disc Brake Kit X 2**

(Fits 16" and larger Single Wheel Will Not Fit Dual Wheels)



### **Installation Instructions**

- (1) Remove the axle and hub from the rear end housing in the usual manner. Remove the studs to take the drum off of the hub.
- (2) Install the new vented rotors on the hub using the original studs.
- (3) Bolt the base brackets to the housing using the (4) 1/2 – 20 x 1 1/2 bolts and lock nuts (do not use lock washers) The brackets can go forward or backward. Also if you turn the bracket over there will be 2 slightly different positions for the caliper. Bolt the top bracket to the base with the spacers between. (The top brackets are spaced to the outside of the truck toward the rotor.)
- (4) Reinstall the hub and rotor assembly and check for runout in the rotor .010 or less is good. Install the calipers just like they are installed in the front.
- (5) The calipers move every time the brakes are applied and as the pads wear. We recommend using a flexible brake hose; this also makes it easier to change pads.

**Before you disconnect the rear lines, pinch off the rubber line between the frame and axle. This will keep the fluid in the lines and make it easier when you bleed the system.**

**You must remove the calipers from the bracket and gravity bleed. (See troubleshooting)**