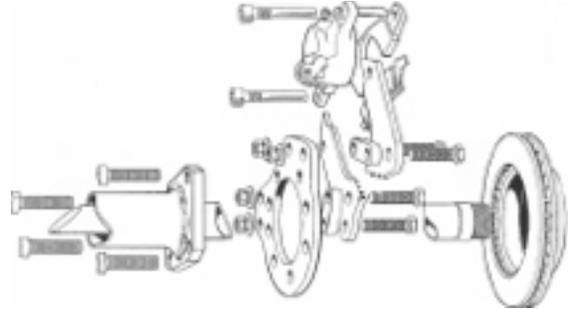


Assembly Instructions
GM 14 Bolt Semi Float Rear Disc Brake Kit
(Fits 16" and larger Single Wheels)



Installation Instructions

- (1) Remove the axle from the rear end housing in the usual manner.
- (2) Bolt the base brackets to the housing using the 1/2-20 X 1 1/2 bolts and lock washers. The brackets can go forward or backward and in a 45 degree or 90 degree position. Also if you turn the bracket over there will be 2 slightly different positions for the caliper. The rear parking brake calipers have their bleed screw in the 90-degree position and the front calipers have the bleed screw in the 45-degree position. Bolt the top brackets to the base with spacers between. (The top brackets are spaced to the outside of the truck away from the rotor.)
- (3) Reinstall the axle and then the rotor. Check for run out in the rotor. .010 or less is good. Install the calipers just like they are installed in the front.
- (4) The calipers move every time the brakes are applied and as the pads wear. We recommend using a flexible brake hose; this also makes it easier to change pads.

Before you disconnect the rear lines, pinch off the rubber line between the frame and axle. This will keep the fluid in the lines and make it easier when you bleed the system.

You must remove the calipers from the bracket and gravity bleed, see troubleshooting for details.