Assembly Instructions
G.M. 8 LUG FRONT DISC BRAKE KIT
(Fits 16" and larger Disc Style Single Wheel)

Parts List
(2) New Vented Rotors 1732
(2) 2 Piece Brake Brackets Tall
(8) 3/8 Double Spacers (1/2" Hole)
(10) 1/2-20 X 3 Grade 8 Bolts
(2) 1/2-20 X 21/2 Grade 8 Bolts
(12) 1/2-20 Grade 8 Nuts
(12) ½ Inch Grade 8 Lock Washers
(4) 7/16-20 X 1 ½ Grade 8 Bolts
(4) 7/16-20 Grade 8 Nuts
(4) 7/16 Grade 8 Lock Washers

Replacement and Additional Parts
(2) 70 - 76 Full size Chevrolet car and blazer calipers, pads and mounting screws.

Installation Instructions
1. Remove the drum and hub assembly in the usual manner. Remove the drum from the hub. Remove the backing plates. Leave the studs in the hubs.
3. Bolt the base brackets to the housing using the (1) 1/2-20X3 and (2) 7/16-20X1 1/2 bolts, lock washers and Nuts. The brackets should go forward. Bolt the top bracket to the base with the spacers in between. (The bracket is spaced to the inside of the truck away from the rotor. Use the 3 inch bolts, lock washers flat washers and nuts.)
4. Reinstall the hub assembly and then the rotor. check for runout in the rotor .010 or less is good. Install the calipers just like a normal G,M, front is installed.
5. The calipers move every time the brakes are applied & as the pads wear, we recommend using a flexible brake hose. This also makes it easier to change pads.

Pinch off the rubber line between the frame and axle. This will keep the fluid in the lines and make it easier when you bleed the system.

You must remove the calipers from the bracket and gravity bleed. (See troubleshooting sheet.)